



Product Name	Manju Fresh−pack		Package Design
JAN code	4 562138 273016 (no ITF code)		
Volume	10ml × 30 packs		開寿 「しずく
Qty/carton	20 boxes		
Market price	JPY3,250		
Sales Company	Tropical Plant Resources Institute, Inc. 1212-4 Enobi, Uruma-city, Okinawa 904-2205, Japan		
Б. І	H × W × D ∕Weight		10ml
Package	Cardboard	$140\times95\times55(\text{mm})\diagup380\text{g}$	
Information	20 pcs/cn	205 × 285 × 368 (mm) / 8.0 kg	
資材材質	《Container》Aluminum Pouch《Inner case》 Cardboard 《Outer case》 Carton box		

## **Product Features**

## Catchphrase: Health & Beauty by improving intestinal environment

"Manju" is Valued Health Extract Drink made up with the ingredients of Domestic health food materials such as Green Papaya and Mozuku seaweed from Okinawa, Brown rice, Rice bran and Konbu seaweed from some other prefectures in Japan, matured and fermented by Effective Microorganisms (EM).

All the ingredients as well as its production method by long aging with 5 stage fermentation, have never changed since its initial sales.

You can drink it smoothly with no smell and taste despite of being fermented and apply it in various drink and cooking.

We have received many thanks from our users on its effectivenss of improving constipation and immune function.

【Patent Registration Number】

《No.5563550》 Antioxidant and its drink 《No.5390589》 Angiogenesis inhibitor

《No.5525511》 Therapeutic drug for Nonalcoholic fatty liver

## Ingredients

Water/ Papaya/ Brown Rice/ Rice bran/ Mozuku Seaweed

Water/ Tapaya/ Brown Nice/ Nice Brain/ Mozuka Geaweed			
Preservation method and Shelf life	Dosage		
* Preservation: keep it avoiding direct sunbeam and high- temperature and humidity.  * Shelf life: 18 months when it's unopened.  **Keep it in the refrigerator when it's opened.  **Use it up within one month due to no preservatives included, once it's opened.	Please drink it by 10 to 30ml per day or you can dilute it with water, tea, coffee, juice and or have it in addition to cooking.		